# **Tekna** Evo

**SOLENOID DOSING METERING PUMPS** 







## The **Evo...lution** of solenoid dosing pumps

A new concept of programming menu. Once a function is selected, the pump displays only the parameters that are associated with the specific function

PVDF pump head and ceramic ball valve as standard

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption



## Compatible

PVDF pump head and ceramic ball valve as standard

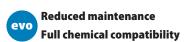
- **PVDF** is suitable for almost all chemical used in the Industrial, Waste Water Treatment and potable Water applications
- The use of Ceramic balls as standard improves the pumping reliability and the chemical compatibility of the whole liquid end
- evo Full chemical compatibility



### Reliable

Long life diaphragm tested to give 5 years working life

- The advanced design and manufacturing process allows the diaphragm to have a unique life expectancy
- Made of pure solid PTFE, the diaphragm is compatible with most chemicals
- The diaphragm has been tested over a period of 5 years giving superior results
- Routine diaphragm replacement is no longer a requirement





## Clever

Just 5 Models, Just PVDF, All functions in one pump

- 5 models that cover 0,4 to 54 l/h with an output pressure up to 20 Bar
- 1 Casing allows skids to be pre-constructed, as the fixing points remain constant, and the pumps can be selected on confirmation of the dosing flow
- Inventory Reduction
  Reduce spares stock holding



## Steady Dosing Performance

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption

- Reduced power consumption as the solenoid only draws the required power to activate the pump, based on the working conditions
- **Stable dosing performance:** improve pump efficiency as performance is not affected by power supply fluctuations
  - **Reduce inventory holding**



## Intuitive programming

A new concept of programming menu

- Programming menu are self explanatory and available in 5 languages
- Intelligent Display, once a function is selected the pump will only display the parameters to set, which are linked to the selected function





## Analogue Version









#### AKL Costant dosage

Analogue dosing pump with constant flow rate manually adjustable by control dial on the front panel, two frequency range (0÷20% or 0÷100%), Power-ON led indicator and level control input.



#### APG Proportional dosage

Analogue dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analogue (4÷20 mA) or digital pulse signal (e.g. from water meter).

- Control dial (percentage and "n" value in multiplication mode)
- 6 position adjustable switch:
- 3 in division mode (1, 4, 10 = n)
- 1 in multiplication mode (n=1)
- 1 for proportional 4÷20 mA signal
- 1 for constant functionality
- "pacing" function adjustable by dip switch



#### Timed dosage

Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regulation.

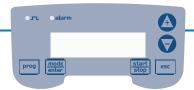
■ 3 control dials (flow rate percentage - T on regulation - T off regulation)

## Digital Version









#### TPG Proportional dosage

Digital dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analog (4÷20 mA) or digital pulse signal (e.g. from water meter).

■ Timer function, ppm dosing, statistics, password and On/Off input (remote switch).



#### TPR Proportional dosage

Digital dosing pump with pH/Redox control meter built in.

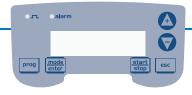
- Digital interface for constant or proportional dosing, depending on the measured pH or Rx value
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



#### TMP Proportional dosage

Digital dosing pump with Chlorine, Hydrogen Peroxide or Per-Acetic Acid control meter built in.

- Instrument on board set via Software
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



#### TCK Timed dosage

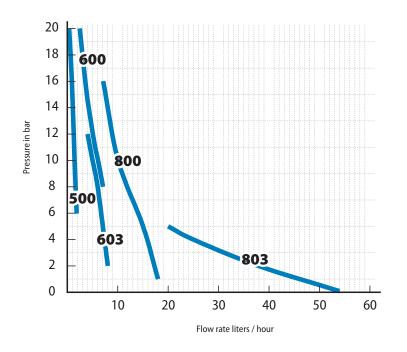
Digital dosing pump with constant flow rate manually adjustable, or timer control.

Programmable timed relay

# Pumps Identification

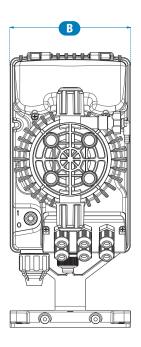
Version								
AKL			Analogue dosing pump with constant flow rate manually adjustable					
APG	Analogi			th constant flow rate m 0 mA) or digital signal		ith proportional flov	v rate according	
ATL		Analogu T on-T o	Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regolation					
TPG			Digital dosing pump with constant flow rate manually adjustable, with proportional flow rate according to an external analog (4÷20 mA) or digital signal (water meter)					
TPR	Digita			pH/Redox control mete				
TMP	2.9.0			Chlorine, Hydrogen Per		cid control meter b	uilt in	
TĊK			• • •	constant flow rate or ti				
	Model	Pressure [bar]	Flow rate [L/h]	Stroke capacity [cc/stroke]	Ø Connections IN / OUT [mm]	Fequency max [stroke/min]	Consumption [WW]	
		20	0,4	0,06				
		16	0,8	0,11	i	420	400	
	500	10	1,2	0,16	4/7	120	12,2	
		6	1,5	0,21	Ī			
		20	2,5	0,35				
		18	3	0,42	4 / 6 suc.	120	12,0	
	600	14	4,2	0,58	4 / 7 dis.			
		8	3	0,97	1			
		12	4	0,42	]			
		10	5	0,52	1	160	12,2	
	603	8	6	0,63	4/6			
		2	8	0,83	1			
		16	7	0,38	1	]	][	
		10	10	0,55	4/6	300	23,9	
	800	5	15	0,83				
		1	18	1,00				
					1		1	
		5	20	1,11				
	803	2	25	1,39	8 / 12	300	22,9	
			40	2,22				
		0,1	54	3,00				
		Power supp	oly					
		N	•	100 ÷ 240	Vac			
		0	24 ÷ 48 Vac (F	or <b>AKL 603</b> series only		(Vac/Vdc)	50-60 Hz	
				•	.101711 0 003. 30 10	vue, vue,		
		Li	quid end mate	erial				
			H Pun	np head : PVDF	Balls : Ceramic	Diaphi	ragm : PTFE	
			Install	ation Kit				
			Н		PVD	<u> </u>		
			<u> </u>		FVD	ı		
				Seals				
				0		FPM		
				1		EPDM		
				Optio	ons			
						Ce		
				000		Standard		
•	•	•	• •	• •				
AKL	600	N	H H	0 00	0			

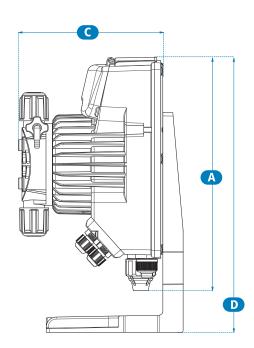
## Flow Rate and Dimensional Drawings



#### PERFORMANCE CURVE

Model	Pressure	Flow rate
500	20 ÷ 6 bar	0,4 ÷ 1,5 l/h
600	20 ÷ 8 bar	2,5 ÷ 3,0 l/h
603	12 ÷ 2 bar	4 ÷ 8,0 l/h
800	16 ÷ 1 bar	7 ÷ 18 l/h
803	5 ÷ 0,1 bar	25 ÷ 54 l/h

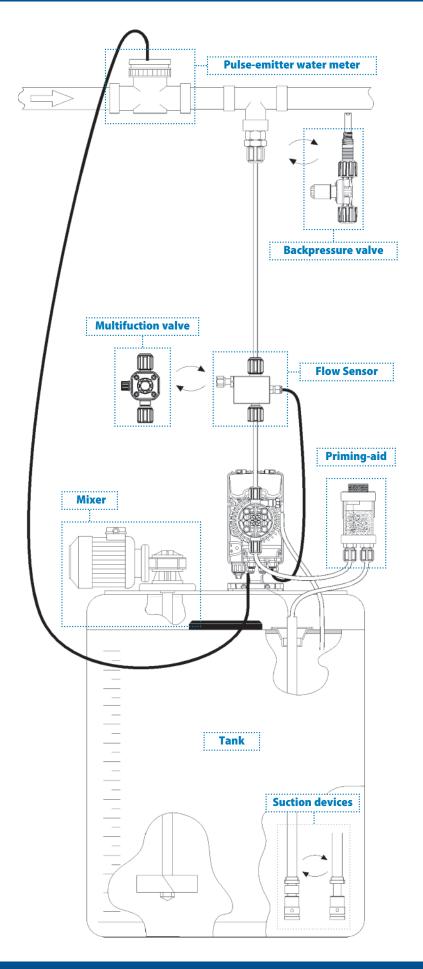




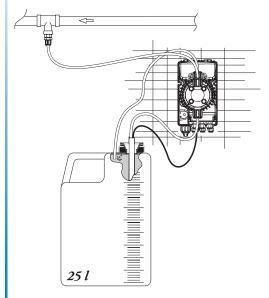
#### DIMENSIONS [mm]

Model	500 600 603 800			
<b>A</b> (Height)	231			
<b>B</b> (Width)	119			
C (Depth)	145 149			
<b>D</b> (Max Height)	257			

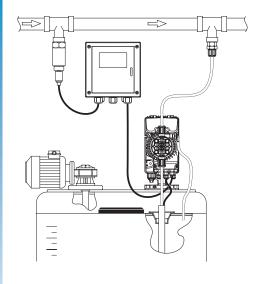
## Typical Installation



### **Degassing head installation**



#### With control instrument



## Accessories Pulse-emitter water meters

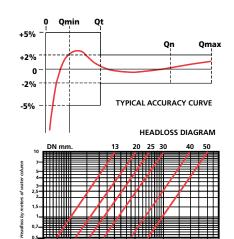
The meters wich we offer have high precision and sensitivity according to CEE standard requirements. Their plastic and metallic parts, in particular those in contact with water, comply with current regulations and are subject to extensive checks and controls.





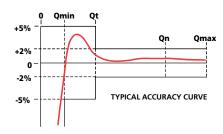
#### Threaded water meters

TC1 Series	<b>TH1</b> Series	TC0 Series
■ Single-jet water meters with pulse sender ■ Dry dial ■ Roller reading ■ 4 or 1 pulse/l ■ Cold water up to 30 °C ■ Connections: from ½"(13 mm) to 2" (50 mm)	■ Single-jet water meters with pulse sender ■ Dry dial ■ Roller reading ■ 4 or 1 pulse/l ■ Hot water up to 90 °C ■ Connections: from ½"(13 mm) to 2" (50 mm)	■ Single-jet water meters without pulse sender ■ Dry or wet dial ■ Roller reading ■ Cold water up to 30 °C ■ Connections: from ½"(13 mm) to 2" (50 mm)



#### **Flanged** water meters

#### **FC** Series ■ A high capacity helical vane (Woltmann) ■ Cold water up to 50°C type water meter ■ Connections: ■ Dry dial reading from 2"(DN50) to 6" (DN 150) ■ Pulse sender



Size	mm	DN	13	20	25	30	40	50	50	65	80	100	140
Size	Inch		1/2	3/4	1	1 1/4	1 1/2	2	2	2 ½	3	4	6
Max flow (short period)	Qmax	m³/h	3	5	7	10	20	30	30	50	80	120	300
Nominal flow	Qn	m³/h	1,5	2,5	3,5	5	10	15	15	25	40	60	150
Min flow	Qmin	l/h	30	50	70	100	200	450	-	-	-	-	-
(accuracy ±5%)		m³/h	-	-	-	-	-	-	0,55	0,6	0,7	1,2	3
Transition flow	Qt	l/h	120	200	280	400	800	3000	-	-	-	-	-
(accuracy ±2%)		m³/h	-	-	-	-	-	-	2	4	4	6	12
Maximum reading		m³	10000	10000	100000	100000	100000	100000	10000	10000	100000	100000	100.000
Starting flow		m³	-	-	-	-	-	-	0,2	0,25	0,25	0,3	1,7
Weight		kg	-	-	-	-	-	-	12,5	13	15,5	19,5	40

## Accessories Tanks, Mixers and Suction devices



#### Tanks in polyethylene

Our tanks are designed to assemble dosing systems with mixers and motor driven pumps or solenoid dosing pumps. All are made from food-safe polyethylene, resistant to almost all chemicals normally encountered.

Features			
Model	Capacity (l)	Height (cm)	Diameter (cm)
SER 50	50	45,5	40
SER 100	100	64	46
SER 250	250	87	59,5
SER 300	300	95	67
SER 500	500	118,5	76
SER 1000	1000	122	108,5

#### Reinforcement

Tank reinforcement made of PVC (20 mm thick) to be used to install mixers and motor driven pumps or solenoid dosing pumps on tanks SER series.

Features		
Model	Tank	
SML 100	SER 100	
SML 250	SER 250	
SML 300	SER 300	
SML 500	SER 500	
SML 1000	SER 1000	

#### **Uncovered Tanks in Polyethylene**

Designed to contain our tanks SER series.

Features			
Model	Height (cm)	Diameter (cm)	Tank Model
T150	75,5	51	SER 100
T300	87,5	67	SER 250
T400	99	72	SER 300
T800	120	90	SER 500
T1500	134	122	SER 1000

#### **Mixers**

Electric mixers three-phases or single-phase, slow (200 rpm) or fast (1400 rpm) and flange attachment, for tanks SER series.

Features					
Shaft	Propello	er (mm)	Motor	Material	Tank
(mm)	Fast (1400 rpm)	Slow (200 rpm)	(kw)	Material	Model
600		150			SER 100
800	50	150	0,12	PVC SS 316	SER 250
900	50	220	0,12		SER 300
1100		220			SER 500/1000

#### **Suction Devices**

**Features** 

■ Easy to install

■ Standard FPM seals

1050 x 34 1250 x 22

1250 x 34

A suction filter is provided to protect pump valves from debris or particles that could obstruct the pump valve. Suction devices can also be supplied with integral level controls. These allow the use of alarms, and protect against the system running dry.

■ All suction devices are provided

SER 500/1000

with a foot filter

<ul><li>(EPDM upon request)</li><li>■ Made of PCV with clear PVC suction tubing</li></ul>		suction devices a h a non return v	•	
Dimensions (mm) Length x Ø	4/6 tube	8/12 tube	Tank Model	
450 x 22	•		SER 50	
450 x 34		•	JEN JU	
650 x 22	•		SER 100	
650 x 34		•	JEN 100	
900 x 22	•		SER 250	
900 x 34		•		
1050 x 22	•		SER 300	
1000-24			JEIN JUU	

## Accessories Valves, Sensors and Priming-aid



#### **HY Series** adjustables valves

Features			
Body	PVC		
Diaphragm	FPM (standard) or EPDM (upon request)		
Connections	1/2"Gm, 4/6 and 8/12 tube		
Flow rate	max. 50 l/h		
Pressure	max. 10 bar		
Temperature	max. 40 °C		

#### **Injection** valves

-	
Features	
Body	PVC
Seals	FPM (standard) or EPDM (upon request)
Connections	<b>IN</b> 1/2"Gm, 4/6 and 8/12 tube
	<b>OUT</b> 1/2" Gm
Flow rate	max. 50 l/h
Pressure	max. 10 bar
Temperature	max. 40 °C
remperature	IIIax. 40 C

#### Flow Sensor

In order to assess the actual dosing phase, the flow sensor can be used to detect the pump's pulsations during the delivery phase: the sensor can also be used to determine the actual dosing flow rate. This flow sensor is fitted directly on the delivery valve on the dosing pump.

Features	
Body	PVC
Seals	FPM
Pressure	max. 10 bar
Temperature	max. 40 °C

#### **Fixed / Adjustable backpressure** valves

The accuracy of the solenoid pumps can be affected by the variation of delivery pressure, especially between 0 and 1 bar. Using the backpressure valve you can quarantee a constant dosing and avoid siphoning cases when metering in the tank. Moreover, dosing with a backpressure avoids to create siphoning phenomena of the pump.

Features	
Body	PVC - PVDF
Diaphragm / Seals	FPM - EPDM
Connections	<b>IN</b> 4/6 tube
	<b>OUT</b> 3/8"G - 1/2"G
Backpressure	<b>Fixed</b> 1,5 bar
	<b>Adjustable</b> 0,5 ÷ 5 bar
Temperature	max. 40 °C

#### **Priming-aid**

Priming problems may occur on dosing pumps with a low flow rate, and also in case of excessive suction heights in relation to the pump's capacity. This accessory is able to resolve these problems. Where possible it is fitted at the same height as the pump's intake valve and a short distance from it.

Features		
Body	PVC	
Seals	FPM	
Connections	4/6 tube	
	8/12 tube	
Model	300 ml	
Temperature	max. 40 °C	

#### **Multifunction** valve

Multifunction valve acts as: a backpressure valve, an anti-siphoning valve, a overpressure valve, a priming valve, a delivery drain valve (for maintenance). Multifunction valve is fitted directly on the delivery valve on the dosing pump.

Features		
Body	PVC - PVDF	
Diaphragm	PTFE	
Connections	4/6 tube	
Backpressure	1,5 bar	
Overpressure	6 bar	
	12 bar	
Temperature	max. 40 °C	

#### Pump head with automatic degassing valve

It allows to resume the right dosing without any intervention from the user, in case you meter some products generating gases.

Features	
Body	PVC
Seals	FPM
Balls	Ceramic
Connections	4/6 tube
Flow rate reduction	max. 20%
Temperature	max. 40 °C

Bear in mind: to be exclusively used combined with 603 and 800 series pumps.

### A Worldwide Group at your service

**seko** is an International Group, developing, manufacturing and delivering its products in more than 50 countries, through its subsidiaries and an extended network of distributors, agents and authorized dealers.

**seko** is a leading manufacturer of dosing pumps and dosing systems with more than 40 years experience. This long activity allowed **seko** to acquire a vast experience in diversified applications and to confirm its international success in many industrial fields through the supply of reliable solutions for the dosing, injection and transfer of liquids.



#### **BRAZIL**

#### Seko do Brasil Commercio de Sistemas de **Dosagem Limitada**

03170-050 São Paulo (SP) sekobrasil@sekobrasil.com.br www.sekobrasil.com.br

#### **BENELUX**

#### Seko Benelux B.V.

7532 SK Enschede (The Netherlands) info@sekobenelux.com

#### CHINA

#### Seko China Ltd

072750 Hebei china@seko.com www.sekochina.com

#### **DENMARK**

#### Seko Denmark

DK-4930 Maribo info@seko.com

#### **FRANCE**

#### Seko Lefranc-Bosi S.A.

77435 - Marne La Vallee Cedex 2 lefrancbosi@lefrancbosi.com service.commercial@seko.fr www.lefrancbosi.com

#### **GERMANY**

#### Seko Deutschland **GmbH**

55252 Mainz - Kastel info@seko-messtechnik.de www.seko-germany.com

#### **ITALY**

#### Seko Spa

02010 S.Rufina - Rieti sales@seko.com

#### **ITALY**

#### Seko Spa

#### [Process & Sytems]

20068 Peschiera Borromeo -Milano info.psd@seko.com info@seko.com

#### **ROMANIA**

#### Seko Sieta S.r.l.

400393 Cluj-Napoca info.dpro@seko.com

#### **RUSSIA**

#### 000 Seko

129347 - Moscow sekorussia@seko.com www.sekorussia.ru

#### **SINGAPORE**

#### Seko Dosing Systems **Asia Pacific Pte Ltd**

608838 Singapore asiapacific@seko.com

#### **SOUTH AFRICA**

#### Seko Southern Africa (PTY) Ltd

Kyasand - Johannesburg -Gauteng sales@sekosa.co.za

#### Seko Ibérica Sistemas de Dosificación S.A.

08960 Sant Just Desvern -Barcelona sekoiberica@sekoiberica.com

#### **SWEDEN**

#### Seko Sweden

26123 Landskrona info@seko.com

#### **TURKEY**

#### Seko Endüstriyel **Pompalar ve Proses** Sistemleri San. ve Tic. Ltd. Şti.

Kartal Istanbul info@seko.com.tr www.seko.com.tr

#### **UNITED ARAB EMIRATES**

#### Seko Middle East FZE

P.O. Box 42090 – Hamriyah Free Zone, Sharjah info@seko.ae sales@seko.ae

#### **UNITED KINGDOM**

#### Seko UK **Chemical Controls Ltd**

### Harlow, Essex - CM19 5JH

seko.uk@seko.com www.sekouk.com

#### Seko Dosing Systems Corporation

Tullytown - PA 19007 sales@sekousa.com www.sekousa.com



For more information

